

10.89

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TWIN4 DOUBLE HEAD ROLL FORMING LINE

technical details:

manufacturer	GASPARINI
year of construction	1992
band width	max. 250 mm
band thickness	max. 3,00 mm
coil inside – Ø	mm
coil weight	2 x 5,0 t
working speed	30 m/min.
working direction	left → right

line consisting of:

- double decoiler
mandrel – Ø 500 mm
coil outside – Ø 1.800 mm
coil weight 2 x 5,0 t
- hydraulic unit with tub
- feeding unit with roll cradle
- press
manufacturer MANZONI
press force 120 t
- double head roll forming unit
model MTU 80 / 4 /6/6
with automatic width adjustment
- calibrating unit
- separating unit with ball screw drive

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**All technical data are based on suppliers information and therefore without obligation for us.
The machines are subject to prior sale; this offer is subject to our General terms and Conditions.**

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- control cabinets
- several spare parts

summary of the produced profiles (mm)

1	40x15x2	40x15x3
2	40x20x2	40x20x3
3	40x30x2	40x25x3
4	40x20x2	40x30x3
5	40x35x2	40x35x3
6	40x40x2	40x40x3
7	50x20x2	50x20x3
8	50x25x2	50x25x3
9	50x30x2	50x30x3
10	50x35x2	50x35x3
11	50x40x2	50x40x3
12	50x45x2	50x45x3
13	50x50x2	50x50x3

matrices:

40 x 40 x 3 mm

50 x 50 x 3 mm