### 01.38 =====

# **DECOILER (with coil lifting unit)**

# technical details:

manufacturer	HEILBRONN
year of construcion	1986
type	HAEMH 5000/1600
capacity	5,00 to.
mandrel length	1.600 mm
expanding range	460 – 530 mm
mandrel – Ø	508 mm
mandrel – $\emptyset$ with steel segments	610 mm
height floor $\Rightarrow$ middle of mandrel	1.220 mm
coil outside – Ø	1.400 mm
working direction (previously)	$left \Rightarrow right$
required space (L x W x H)	app. 8.000 x 2.500 x 2.200 mm
weight	app. 8,10 to.
accessories:	

<ul> <li>paper coiling unit</li> </ul>	motor driven (ground erection)
sleeve width	max. 1.600 mm
sleeve inside – $\emptyset$	76 mm
sleeve inside – $\varnothing$	76 mm

- base frame with integrated gear rack (decoiler movement)
- coil lifting unit over floor

integrated in decoiler base frame

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All technical data are based on suppliers information and therefore without obligation for us. The machines are subject to prior sale; this offer is subject to our general terms and conditions.

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 decoiler motor (auxiliary drive) expanding process press arm press roll power decoiler movement brake system valve stand coil – limiting plate

power 1,1 kW hydraulically hydraulically driven (motor driven by chain) 0,75 kW motor driven (by gear rack) disc brake – pneumatically mounted at decoiler construction 1.400 mm ∅

- hydraulic unit
- electric equipment

not available

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