

05.09-6

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SLITTING LINE

technical details:

manufacturer	LIMONTA / EUROSLITTER
year of construction	1998 / 2001 / 2016
material width	40 - 750 mm
material thickness	0,40 – 3,00 mm
strip width	mm
coil weight	8,0 t
cutting speed	50 - 120 m/min
working direction	right ⇒ left
required space (l x w)	
weight	

line consisting of:

• coil car	
capacity	8,0 t
• decoiler	
capacity	8,0 t
coil inside diameter	508 / 610 mm
coil outside diameter	1.600 mm
• paper recoiler	
• coil opener	hydraulically
• pinch roll with deflector roll	
• manual centering units	
• PVC applicator	
• PVC unwinder	
• slitting shear	
knife shaft diameter	160 mm
blade diameter	250 mm
blade diameter - grinded	225 mm
• scrap conveyor with hydraulic vertical movement	hydraulically
• scrap winder	
• rubberized pinch roll	
• deflector roll at loop entry	
• transfer table	
• brake unit	
loop exit saddle	
felt press	
feeding pinch roll	

- page 1 of 2 –

**All technical data are based on suppliers information and therefore without obligation for us.
The machines are subject to prior sale; this offer is subject to our General terms and Conditions.**

05.09-6

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- crop shear
- deflector roll
- feeding table
- decoiler
 - capacity 10,0 t
- paper decoiler
- coil car
 - capacity 8,0 t
- turnstile 4 arms
 - capacity each arm 10,0 t
- coil tilting unit with centering device and manual radial strapping
- stacker with mechanical clamping device
- electric
 - control cabinets and desks
- hydraulic unit
- safety protections

- cutting performance table:

thickness mm	max. number - cuts	speed m/min.
0,40 / 0,50	18	120
0,60 / 0,70	14	110
0,08 / 1,20	10	100
1,50	9	80
1,80 / 2,00	8	50
2,50	6	50
3,00	5	50