25.05 =====

REWINDING LINE

technical details:

manufacturer	RDB/PELMA			
year of construction	rev. 2006			
material width	500 – 1.550 mm			
material thickness	0,40 – 3,00 mm			
coil weight	16,0 / 6,0 t			
speed	25 / 40 / 60 m/min.			
working direction	$right \to left$			
required space	app. 15 x 6 m			
 the line consists of: coil car decoiler coil weight mandrel – Ø (with segments) expanding range expanding process press arm power 	16,0 t 508 / 610 mm 470 - 520 mm hydraulically hydraulically 28 kW			

- coil opener with deflection roll deflection roll crop shear
- band brake number of zones pressure setting

28 kW hydraulically eccentric

• deflection roll

- pad brake 6 pneumatically
- recoiler coil weight mandrel – Ø expanding process / clamping process

6,0 t 508 mm hydraulically

page 1 of 2 --

All technical data are based on suppliers information and therefore without obligation for us. The machines are subject to prior sale; this offer is subject to our General terms and Conditions.

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press arm shifting device gear ratio (2 stage) drive	hydraulically hydraulically i = 56/22,4 GS motor
powercoil car with tilting deviceelectric	over floor
 hydraulic power 	6,6 kW

page 2 of 2 -

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